

CAPITOL



A Member of The Phoenix Forge Group

Price Sheet SN-908

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Supersedes SN-708

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CARBON STEEL SWAGE NIPPLES AND BULL PLUGS

Freight Allowance: Shipments F.O.B. Factory. Full freight allowed on shipments of \$2,500.00 net or more of Phoenix * Capitol * Camco product within the USA (Alaska and Hawaii excepted).

Minimum invoice \$100.00 net. Terms 2% 10 days, net 30 days.

ALL SHIPMENTS SUBJECT TO PRICE IN EFFECT AT TIME OF SHIPMENT.

UPS Shipments \$7.00 Handling charge.

Phoenix * Capitol * Camco

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Package Quantities

Size	Swage Nipples			Bull Plugs		Oil Country
	STD	XH	160-XXH	STD-XH	160-XXH	
1/8"		24	24	24	24	
1/4"		24	24	24	24	
3/8"		24	24	24	24	
1/2"		24	24	24	24	
3/4"		12	12	12	12	
1"		12	12	12	12	
1 1/4"		12	12	12	12	
1 1/2"		12	12	12	12	
2"	12	12	12	12	12	12
12" Lg						6
2 1/2"	12	12	6	12	6	6
12" Lg						6
3"	6	6	6	6	4	6
12" Lg						6
4"	6	6	4	6	4	6
5"	2	2				2
6"	2	2				1
7"OD	1	1				1
8"	1	1				1

Manufacturing Specification And Data

Capitol Manufacturing Company's Carbon Steel Swage Nipple and Bull Plugs are manufactured in conformance with ASTM A234WPB and MSS-SP95. The raw material used in manufacturing these products are A106 Grade B Seamless pipe and/or hot-rolled, low to medium carbon barstock. As a rule, 1" and smaller sizes will be made from hex barstock, and most 1 1/4" and larger sizes will be made from pipe. Where pipe is not a practical raw material, round barstock will be used. No sacrifice of properties will result from this practice.

Capitol Manufacturing Company's fittings are marked as follows:

Size and Schedule:	Size of fittings and pipe schedule or weight.
Material Grade:	WPB on line pipe sizes (as in A234WPB) J (J55), K (K55), N (N80), on Oil Country Sizes. Stainless and Alloy will be stamped with their proper ASTM specification.
Heat Code I.D.:	Fittings are steel stamped with a series of alpha and numeric codes fully traceable to the original raw material test report.
Heat Treatment:	Carbon Steel Swage Nipples and Bull Plugs furnished in a normalized condition are marked with the letter, "N." Oil Country sizes pressed from pipe or tube will be normalized. These sizes are not marked as normalized to avoid any confusion with the symbol for N-80 material.
Label:	Carbon Steel – size and schedule or weight (where space is available). Oil Country – size only.

Specification Compliance Data For Swage Nipples

End Connections			
	Threads	ANSI/ASME	B1.20.1, API 5B
	Beveled Ends	ANSI	B16.9
	Square Cut Ends	ANSI	B16.11
Coatings			
	Zinc Electro Plate	ASTM	B633
	Phosphate	CAPITOL	Zinc Phosphate
	Paint (Beveled & Plain Ends)		Acrylic Lacquer
	Hot Dip Galvanizing	ASTM	A153
Raw Materials			
	Carbon Steel	ASME/ASTM	SA106 GR-B, A696
	Stainless Steel	ASME/ASTM	SA312,SA182
	Chrome and Low Temp	ASME/ASTM	SA335,SA333,SA182,SA350
	Nickel Alloy	ASME/ASTM	SB161,SB165,SSB163,SB407, SB464,SB622,SB160,SB164, SB166,SB408,SB473,SB619
Swage Nipples		MSS SP95	
	Carbon Steel	ASME/ASTM	SA234-WPB
	Stainless Steel	ASME/ASTM	SA403-WP,SA182
	Low Temp	ASME/ASTM	SA420-WP,SA350
	Chrome	ASME/ASTM	SA234-WP,SA182
	Nickel Alloy	ASME/ASTM	SB366

Extra's
Swage Nipples and Bull Plugs

Plain Ends/Square Cut:

When referring to "Plain Ends" or "PE" on Swage Nipples and Bull Plugs, it is necessary to determine if plain ends/square cut for socketwelding or beveled ends for butt welding are required. Each Swage Nipple or Bull Plug with plain ends/square cut specified must be resized, square cut and gauged to insure a proper fit and installation. For this added service, the following adders apply (for Carbon Steel only):

1 1/2" and smaller sizes	List plus 30%
2" and larger sizes.....	List plus 20%

Swage Nipples

Specified as threaded both ends Black and Threaded Black Bull Plug (also applies to raw or unplated..... List plus 10%

Hot Galvanizing Available..... POA

Grooved Ends

"ES" grooves will be furnished unless otherwise specified.One end +5%; Two ends +10%

Combination Ends (Dual Schedules)

Swage Nipples with different schedule or wall thickness on each end use price of heaviest wall plus 50%.

All Eccentrics..... See page 7 for List prices
5" and larger POA.

Special Lengths of Swages and Bull Plugs

Shorter than regular or 50% longer than regular.....	Add 40% to net price
51% to 75% longer than regular.....	Add 55% to net price
76% to 100% longer than regular	Add 80% to net price
Over 100% longer than regular length.....	Add 10% for each additional 2" or fraction thereof.

Female Swage Nipples..... POA

Tapped Bull Plugs

2" (2-3/8" O.D.) and smaller.....	Add to list \$12.89
2 1/2" (2-7/8" O.D.) thru 4 1/2" O.D.....	Add to list \$20.54
5" O.D. thru 10 3/4" O.D.....	Add to list \$39.27

Oil Country Extras..... See Page 10

Mill Test Reports \$5.00 per line item/\$25 min
charge.

Material Certifications..... No charge

Minimum Invoicing Charge..... \$100.00 plus shipping charges

Shortages: Claims for shortages or erroneous charges must be presented within 30 days from the date of receipt of material or they will not be allowed.

Specials: Orders for special sizes or material are NOT subject to cancellation or return.

Returns: No material will be taken in return, credited, or replaced without manufacturer's authorization.

Shipment Routing: We reserve the right to route shipments to obtain the lowest applicable freight rate.

Motor Freight Allowed on any combination of Swage Nipples and Bull Plugs of \$2,500.00 net or more or any other combination of Capitol Manufacturing products of #1000 or more.

Concentric Swage Nipples

1/4" through 3"

Size, Inches			Length Inches	Standard		Extra Heavy		Double Ex & 160	
Pipe	API or O.D.	Reduced To		Weight Each	Price Each	Weight Each	Price Each	Weight Each	Price Each
1/4"	0.540	1/8	2 1/4		*		40.02	1/4	49.37
3/8"	0.675	1/8	2 1/2		*	1/4	40.02	3/8	49.37
		1/4	2 1/2		*	1/4	35.14	3/8	43.48
1/2"	0.840	1/8	2 3/4		*	1/3	40.02	1/2	49.37
		1/4 & 3/8	2 3/4		*	1/3	32.97	1/2	40.66
3/4"	1.050	1/8	3		*	1/2	53.57	3/4	66.14
		1/4 & 3/8	3		*	1/2	48.82	3/4	60.24
		1/2	3		*	1/2	37.46	3/4	46.22
1"	1.315	1/8	3 1/2		*	2/3	66.15	1	81.61
		1/4 & 3/8	3 1/2		*	2/3	58.04	1	75.20
		1/2 & 3/4	3 1/2		*	2/3	46.28	1	59.92
1 1/4"	1.660	1/4 & 3/8	4		*	1	94.73	1 1/2	183.67
		1/2 & 3/4	4		*	1	71.95	1 1/2	166.93
		1	4		*	1	68.57	1 1/2	133.23
1 1/2"	1.900	1/4 & 3/8	4 1/2		*	1 1/6	118.72	2	183.67
		1/2 & 3/4	4 1/2		*	1 1/6	91.84	2	173.94
		1	4 1/2		*	1 1/6	80.30	2	137.67
		1 1/4	4 1/2		*	1 1/6	80.30	2	125.15
2"	2-3/8	1/4 & 3/8	6 1/2		*	3	186.18	4 1/4	295.15
		1/2 & 3/4	6 1/2		*	3	164.87	4 1/4	277.40
		1	6 1/2	2	112.95	2 1/3	130.44	4 1/4	257.80
		1 1/4	6 1/2	2	127.28	2 1/3	138.36	4 1/4	257.80
		1 1/2	6 1/2	2	96.12	2 1/3	130.44	4 1/4	257.80
2 1/2"	2.78	1/2 & 3/4	7		*	3 1/2	POA	8	340.22
		1	7	3	141.24	3 1/2	202.77	8	321.27
		1 1/4	7	3	153.87	3 1/2	212.67	8	321.27
		1 1/2	7	3	147.83	3 1/2	193.32	8	321.27
		2	7	3	121.12	3 1/2	155.75	8	292.59
3"	3-1/2	1/2 & 3/4	8		*	6	433.20	11	433.20
		1	8	4 1/2	196.57	6	244.00	11	400.59
		1 1/4	8	4 1/2	214.17	6	256.03	11	400.59
		1 1/2	8	4 1/2	198.55	6	232.69	11	400.59
		2 & 2 1/2	8	4 1/2	138.61	6	179.43	11	349.91

These sizes not made in standard weight.

Prices shown are for API line pipe threaded ends, beveled ends or any combination thereof. For square and grooved ends see "Extras."

For other pricing see "Extras."

Swage Nipples threaded both ends, specified as black or unplated=List+10%

Select sizes of 1" and smaller swages in XH and 160 weights in A106(Supl.6)=List+65%

Concentric Swage Nipples

3 1/2" through 8"

Size, Inches			Length Inches	Standard		Extra Heavy		Double Ex & 160	
Pipe	API or O.D.	Reduced To		Weight Each	Price Each	Weight Each	Price Each	Weight Each	Price Each
3 1/2"	4	1/2 thru 1 1/2	8	5 1/2	POA	7 1/2	POA	13 1/2	POA
		2 thru 3	8	5 1/2	POA	7 1/2	POA	13 1/2	POA
4"	4 1/2	1/2 thru 3/4	9		*	10	POA	18	663.76
		1	9	7 1/2	312.34	10	383.67	18	529.20
		1 1/4 thru 1 1/2	9	7 1/2	300.28	10	368.73	18	529.20
		2	9	7 1/2	219.78	10	297.20	18	468.50
		2 1/2	9	7 1/2	237.53	10	283.89	18	468.50
		3 & 3 1/2	9	7 1/2	201.77	10	270.60	18	468.50
5"	5 9/16	1 thru 1 1/2	11	11 1/2	POA	17	POA	33	POA
		2 thru 2 1/2	11	11 1/2	832.76	17	893.28	33	POA
		3 thru 3 1/2	11	11 1/2	672.68	17	804.89	33	POA
		4	11	11 1/2	554.20	17	715.77	33	POA
6"	6 5/8	1 thru 1 1/2	12	17	POA	25	POA	46	POA
		2 thru 2 1/2	12	17	1067.92	25	1043.26	46	POA
		3 thru 3 1/2	12	17	760.51	25	897.15	46	POA
		4	12	17	628.21	25	876.78	46	POA
		5	12	17	60.368	25	796.95	46	POA
8"	8 5/8	2 thru 3	13	29	2383.49	44	2285.94	78	POA
		4 thru 5	13	29	2296.67	44	2380.12	78	POA
		6	13	29	1401.90	44	1789.51	78	POA

Prices shown are API line pipe threaded and beveled ends or any combination thereof. For square and grooved ends, see "Extras." Swage Nipples, threaded both ends, specified black or unplated=list+10%.

Solid Black Plugs

Threaded	Size	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
Round Head	Length	3	3	3	3	3	3	3	3	3
	List	21.81	21.81	21.81	27.65	32.11	43.75	96.19	103.76	109.27
Round Head	Length	4	4	4	4	4	4	4	4	4
	List	23.82	23.82	23.82	29.04	34.96	46.03	101.47	108.98	155.52
Round Head	Length	6	6	6	6	6	6	6	6	6
	List	41.78	41.78	48.02	49.99	53.53	64.40	141.92	152.61	194.69

Threaded	Size	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
Hex Head Refinery	Length	3	3	3	3	3	3	3	3	3
	List	27.03	27.03	27.03	35.42	42.61	54.72	137.98	142.62	226.80
Hex Head	Length	4	4	4	4	4	4	4	4	4
	List	27.38	27.38	27.38	35.86	43.57	59.85	155.75	155.75	243.41

Solid black plugs conform to A105.

Solid plug electroplated or hot dipped – POA

Socketweld or plain end plugs – POA

Eccentric Swage Nipples

1/4" through 4"

Pipe	Size, Inches		Length Inches	Standard		Extra Heavy		Double Ex & 160	
	API or O.D.	Reduced To		Weight Each	Price Each	Weight Each	Price Each	Weight Each	Price Each
1/4"	0.540	1/8	2 1/4		*		159.28	1/4	190.10
3/8"	0.675	1/8	2 1/2		*	1/4	159.28	3/8	190.10
		1/4	2 1/2		*	1/4	140.12	3/8	167.25
1/2"	0.840	1/4 & 3/8	2 3/4		*	1/3	131.12	1/2	156.54
3/4"	1.050	1/4 & 3/8	3		*	1/2	194.34	3/4	231.94
		1/2	3		*	1/2	149.04	3/4	177.90
1"	1.315	1/4 & 3/8	3 1/2		*	2/3	242.54	1	289.46
		1/2 & 3/4	3 1/2		*	2/3	193.23	1	230.62
1 1/4"	1.660	1/2 & 3/4	4		*	1	300.62	1 1/2	642.71
		1	4		*	1	286.55	1 1/2	512.92
1 1/2"	1.900	1/2 & 3/4	4 1/2		*	1 1/6	383.92	2	669.77
		1	4 1/2		*	1 1/6	335.53	2	530.09
		1 1/4	4 1/2		*	1 1/6	335.53	2	481.82
2"	2-3/8	1/4 & 3/8	6 1/2		*	3	722.14	4 1/4	1136.34
		1/2 & 3/4	6 1/2		*	3	689.19	4 1/4	1067.87
		1	6 1/2	2	472.45	2 1/3	545.00	4 1/4	992.50
		1 1/4	6 1/2	2	532.10	2-1/3	578.46	4 1/4	992.50
		1 1/2	6 1/2	2	401.82	2 1/3	545.00	4 1/4	992.50
2 1/2"	2 7/8	1	7	3	590.43	3 1/2	847.42	8	1236.89
		1 1/4	7	3	643.07	3 1/2	889.08	8	1236.89
		1 1/2	7	3	618.02	3 1/2	808.20	8	1236.89
		2	7	3	506.29	3 1/2	650.92	8	1126.43
3"	3 1/2	1/2 & 3/4	8	4 1/2	*	6	1394.46	11	1653.31
		1	8	4 1/2	900.99	6	1019.87	11	1542.00
		1 1/4	8	4 1/2	981.61	6	1070.01	11	1542.00
		1 1/2	8	4 1/2	943.06	6	972.53	11	1542.00
		2 & 2 1/2	8	4 1/2	658.44	6	750.11	11	1347.13
3 1/2"	4	All reductions	8	5 1/2	POA	7 1/2	POA	13 1/2	POA
4"	4 1/2	1	9	7 1/2	1435.81	10	1603.94	18	1527.56
		1 1/4 & 1 1/2	9	7 1/2	1376.61	10	1541.31	18	2037.41
		2	9	7 1/2	1044.02	10	1242.49	18	1803.76
		2 1/2	9	7 1/2	1088.70	10	1186.94	18	1803.76
		3 & 3 1/2	9	7 1/2	958.37	10	1131.21	18	1803.76

Bull Plugs

Size Pipe	API or OD	Length Inches	Standard		Extra Heavy		Solid		Dble Ex & 160	
			Weight Each	Price Each	Weight Each	Price Each	Weight Each	Price Each	Weight Each	Price Each
1/8"	0.405	2	-	*	1/10	33.03	1/5	33.03	2/5	49.59
1/4"	0.540	2	-	*	1/9	30.48	1/5	30.48	2/5	45.67
3/8"	0.675	2-1/4	-	*	1/7	33.03	1/3	33.03	2/7	49.59
1/2"	0.840	2-1/2	-	-	1/3	34.69	1/2	34.69	1/2	51.91
3/4"	1.050	2-3/4	-	-	1/2	35.67	4/5	35.67	3/4	53.52
1"	1.315	3	-	-	2/3	41.93	1-3/8	41.93	1	62.83
1 1/4"	1.660	3-1/4	-	-	1	65.61	2-1/4	65.61	1-1/2	127.83
1 1/2"	1.900	3-1/2	-	-	1-1/6	63.33	3	63.33	2	104.88
2"	2-3/8	4	2-1/4	82.42	2-1/2	122.02	5	122.02	3-1/2	242.44
2 1/2"	2-7/8	5	3	119.73	3-1/2	155.79	-	-	8	321.93
3"	3-1/2	6	4-1/2	165.24	6	207.19	-	-	11	518.78
3 1/2"	4	6-1/2	5-1/2	POA	7-1/2	POA	-	-	13-1/2	POA
4"	4-1/2	7	7-1/2	207.78	10	291.50	-	-	18	679.81
5"	5- 9/16	8-1/2	12-1/2	POA	17	POA	-	-	33	POA
6"	6-5/8	10	17	706.65	25	1044.48	-	-	46	POA
8"	8-5/8	11	29	1035.94	44	1117.59	-	-	78	POA

* These sizes not made in standard weight.

Prices shown are for API line pipe threaded, or beveled end.

For square cut see "Extras."

Tapped Bull Plugs -

2" and smaller add \$12.89 list

2 1/2" thru 4 1/2" O.D. add \$20.54 list

Larger than 4 1/2" O.D. add \$39.27 list.

Hex Bull Plugs - 1 1/4" thru 2" use Double Extra Heavy price.

Seamless Adapter Nipples Schedule 40

Oil Country Discounts Apply to Adapter Nipples

A106 Gr.B

Size Inches	Weight Pipe	3"	4"	6"	8"	10"	12"
3/4"	---	---	---	---	---	---	---
1"	---	81.04	84.25	85.07	95.99	100.83	108.80
1 1/4"	---	84.25	84.25	92.11	99.18	107.10	113.28
1 1/2"	---	90.44	90.44	105.64	108.80	117.14	126.35
2"	3.65 LB/FT	42.15	42.15	49.38	56.49	62.89	68.43
2 1/2"	5.79 LB/FT	---	47.71	61.30	71.54	78.69	93.07
3"	7.58/LB/FT	---	63.57	71.54	85.09	98.40	114.40
4"	10.79 LB/FT	---	77.91	86.64	114.45	135.16	151.12
5"	14.62 LB/FT	---	199.52	221.90	243.47	262.34	287.13
6"	18.97 LB/FT	---	257.66	287.13	315.53	341.78	370.41
8"	28.55 LB/FT	---	---	321.94	357.78	391.12	428.46
10"	40.48 LB/FT	---	---	POA	POA	POA	POA
12"	49.56 LB/FT	---	---	POA	POA	POA	POA

For intermediate lengths, use next longer price plus 25%; longer than 12" is price on application; for extra heavy, double the above price; for double extra heavy, it's four times the above price. Above prices apply to grooved, threaded or beveled ends, or any combination of these.

Oil Country Fittings

Current API Thread Standards. For threads NOT shown below, add 50% to net price.

Nominal Size	O.D. Size	Pipe	Tubing & Casing	Nominal Size	O.D. Size	Pipe	Tubing & Casing
3/4	1.050	14	---	---	5	---	8 Rd.
3/4 EUE	1.050	---	10 Rd.	---	5-1/2	---	8 Rd.
1	1.315	11-1/2	10 Rd.	5	5-9/16	8 V	8 Rd.
1 EUE	1.315	---	10 Rd.	---	6	---	8 Rd.
1 1/4	1.660	11-1/2	10 Rd.	6	6-5/8	8 V	8 Rd.
1 1/4 EUE	1.660	---	10 Rd.	---	7	---	8 Rd.
1 1/2	1.900	11-1/2	10 Rd.	---	7-5/8	---	8 Rd.
1 1/2 EUE	1.900	---	10 Rd.	8	8-5/8	8 V	8 Rd.
2	2-3/8	11-1/2	10 Rd.	---	9-5/8	---	8 Rd.
2 EUE	2-3/8	---	8 Rd.	10	10-3/4	8 V	8 Rd.
2 1/2	2-7/8	8 V	10 Rd.	---	11-3/4	---	8 Rd.
2 1/2 EUE	2-7/8	---	8 Rd.	12	12-3/4	8 V	8 Rd.
3	3-1/2	8V	10 Rd.	---	13-3/8	---	8 Rd.
3 EUE	3-1/2	---	8 Rd.	---	14	8 V	8 Rd.
3 1/2	4	8 V	8 Rd.	---	16	8 V	8 Rd.
3 1/2 EUE	4	---	8 Rd.	---	18	8 V	8 Rd.
4	4-1/2	8V	8 Rd.	---	20	8 V	8 Rd.
4 EUE	4-1/2	---	8 Rd.	---	---	---	8 Rd.

Oil Country Extras

Swage Nipples and Bull Plugs longer or shorter than standard – POA

API long threads and left hand threads – POA

Tapped Bull Plugs – 2 3/8" O.D. and smaller add \$12.89
 2 7/8" O.D. thru 4 1/2" O.D. add \$20.54
 Larger than 4 1/2" O.D. add \$39.27

Casing Nipple Extras

Add 50% to list prices for all casing nipples with other than current API thread specifications, except combination threads or right and left hand threads (see below). For combination casing nipples, add the following for each thread:

	Comb. Thread	Long Thread
Sizes up to & including 6 5/8" O.D.	\$66.87	\$77.41
7" O.D. to & including 10 3/4" O.D.	83.07	94.11
Over 10 3/4" O.D.	119.44	123.20
All left hand threads	POA	POA

Tubing Nipples

Combination Threads

For combination threads upset both ends, or non-upset both ends, add the following prices:

Size – Inches	Add to Price
2 3/8" OD	\$19.53
2 7/8" OD	19.53
3 1/2" OD	26.63
4 1/2" OD	39.80

Swage Nipples Oil Country Fittings

Large End Upset Reduced to Regular or Upset

Size, Inches			Length Inches	Standard		Extra Heavy		Double Extra Heavy	
Pipe	API or O.D.	Reduced To		Weight Each	Price Each	Weight Each	Price Each	Weight Each	Price Each
1	1.315	¾	3-1/2	2/3	376.30	2/3	426.05	---	---
1 ¼	1.660	¾-1	4	1	POA	1	POA	---	---
1 ½	1.900	¾-1-1-1/2	4-1/2	1-1/4	380.07	1-1/4	466.67	---	---
2	2 3/8	¼-1/2-3/4	8	2-1/2	603.97	4	662.23	6	POA
		1-1-1/4-1-1/2	8	2-1/2	533.54	4	583.08	6	1059.18
		2-1/16"OD	8	2-1/2	533.54	4	583.08	9	1059.18
2 ½	2 7/8	1-1/4-1-1/2	8	5	663.24	6	737.53	10	1323.23
		2	8	5	498.36	6	644.08	10	1189.79
3	3 1/2	1-1-1/4-1-1/2	8	7-1/2	734.78	9	808.46	14	1496.58
		2-2 1/2	8	7-1/2	652.70	9	775.04	14	1408.31
4	4 1/2	1-1/4-1-1/2	11	11	902.31	14	991.77	23	1915.82
		2-2-1/2	11	11	868.06	14	943.92	23	1726.18
		3-3-1/2	11	11	821.72	14	902.81	23	1627.84

Large End Non-Upset Reduced to Upset

Size, Inches			Length Inches	Standard		Extra Heavy		Double Extra Heavy	
Pipe	API or O.D.	Reduced To		Weight Each	Price Each	Weight Each	Price Each	Weight Each	Price Each
1	1.315	¾	3-1/2	2/3	233.28	2/3	258.92	---	---
1 ¼	1.660	¾-1	4	1	297.24	1	320.74	---	---
1 ½	1.900	¾-1-1-1/2	4-1/2	1-1/4	346.55	1-1/4	373.29	---	---
2	2 3/8	¾	6-1/2	2-1/2	526.25	3-1/2	574.94	5	1264.75
		1-1-1/4-1-1/2	6-1/2	2-1/2	465.27	3-1/2	558.41	5	920.41
2 ½	2 7/8	1-1-1/4-1-1/2	6-1/2	4	576.18	6	642.79	9	1179.12
		2	7	4	477.39	6	558.69	9	1035.24
3	3 1/2	1-1-1/4-1-1-1/2	7	6	639.55	9	702.11	12	1530.86
		2-2-1/2	8	6	567.70	9	674.32	12	1226.02
4	4 1/2	1-1-1/4-1-1/2	8	8	786.92	12	863.88	20	1665.85
		2-2-1/2	9	8	752.56	12	821.67	20	1502.21
		3-3-1/2	9	8	715.65	12	785.16	20	1414.11
	5 1/2	2-3	11	12-1/2	1427.94	17	1604.68	33	2012.34
	7	2-3	9	17	1721.70	25	2071.39	50	2824.38

Swage Nipples non-upset on large end are made from J-55, K-55, N-80 or the most appropriate material available. Swage Nipples upset on large end are made from J-55 unless otherwise specified. For N-80 add 25% to list. Prices cover nipples

with tubing threads on one end with line pipe, tubing, or casing threads on the other end. Ends may be beveled at no extra charge. For special tubing threads, POA.

Swage Nipples

Oil Country Tubing and Casing

Non EUE Ends

Size, Inches			Length Inches	Standard		Extra Heavy		XX Heavy	
I.D. or Nominal	API or O.D.	Reduced To		Weight Each	Price Each	Weight Each	Price Each	Weight Each	Price Each
1	1.315	¼ thru ¾	3-1/2	2/3	POA	2/3	POA	1	POA
1 1/4	1.660	¼ thru ½	4	1	POA	1	POA	1-1/2	POA
		¾ and 1	4	1	167.48	1	179.87	1-1/2	POA
1 1/2	1.900	¼ thru ¾	4-1/2	1-1/6	POA	1-1/2	POA	2	POA
		1 and 1-1/4	4-1/2	1-1/6	179.43	1	197.61	2	POA
2	2-3/8	¼ thru ¾	6-1/2	2-1/2	---	3	POA	4-1/4	POA
		1 thru 2"OD	6-1/2	2	153.56	2-1/3	215.36	4-1/4	POA
2 1/2	2-7/8	¼ thru ¾	7	3	---	3-1/2	POA	8	POA
		1 thru 1-1/2	7	3	POA	3-1/2	POA	8	POA
		2 and 2-1/16	7	3	172.75	3-1/2	265.55	8	POA
3	3-1/2	1 thru 1-1-1/2	8	4-1/2	POA	6	POA	11	POA
		2 and 2-1/2	8	4-1/2	209.37	6	307.96	11	POA
4	4-1/2	1 thru 1-1/2	9	7	POA	10	POA	18	POA
		2 thru 4O.D.	9	7-1/2	307.96	10	484.51	18	POA
	5	1 thru 1-1/2	10	9-1/2	POA	15	POA	24	POA
		2 thru 4-1/2 O.D.	10	9-1/2	POA	15	POA	24	POA
	5-1/2	1 THRU 1-1/2	11	12-1/2	POA	17	POA	33	POA
		2 and 2-1/2	11	12-1/2	930.66	17	1208.49	33	POA
		3 thru 5 O.D.	11	12-1/2	622.19	17	968.64	33	POA
	6-5/8	1 thru 1-1/2	12	17	POA	25	POA	46	POA
		2 and 2-1/2	12	17	1371.13	25	1415.12	46	POA
		3 thru 4O.D.	12	17	925.21	25	1272.54	46	POA
		4 thru 6 O.D.	12	17	800.61	25	1132.25	46	POA
	7	1 thru 1-1/2	12	17	POA	25	POA		
		2 thru 2-1/2	12	17	1521.47	25	1593.20		
		3 thru 5 O.D.	12	17	1092.63	25	1455.32		
		5-1/2 O.D. AND 6 O.D.	12	17	851.12	25	1363.30		
	7-5/8	2 thru 3	13	24	POA	32	POA		
		4 O.D. thru 6 O.D.	13	24	POA	32	POA		
		6-5/8 O.D. thru 7 O.D.	13	24	POA	32	POA		
	8-5/8	2 thru 3	13	29	3111.32	44	3102.99		
		4 thru 6 O.D.	13	29	2723.39	44	2833.11		
		6-5/8 O.D. AND 7-5/8 O.D.	13	29	1592.89	44	2122.09		

All Swage Nipples on this page are made from J-55, K-55, N-8380 or the most appropriate material available. Nipples specified N-80 POA. Prices cover Swage Nipples with tubing threads (10 Rd.) or casing threads (8 Rd.) on one end with any current API line pipe, tubing, or casing thread or beveled on the other end. Special tubing threads – Acme 8 Thd., Armco Seal Lock and Buttress Thd – POA.

Bull Plugs Oil Country Tubing

Size, Inches		Length Inches	Standard		Extra Heavy		XX Heavy	
I.D. or Nominal	API or O.D.		Weight Lbs.	Price Each	Weight Lbs.	Price Each	Weight Lbs.	Price Each
3/4 EUE		3	½	POA	2/3	POA	---	---
1	1.315	3	½	POA	2/3	POA	---	---
1 EUE		3	2/3	POA	1	POA	---	---
1 1/4	1.660	3-1/4	2/3	POA	1	POA	---	---
1 1/4 EUE		3-1/4	1	POA	1-1/16	POA	---	---
1 1/2	1.900	3-1/2	1	POA	1-1/16	POA	---	---
1 1/2 EUE		3-1/2	2	POA	2-1/4	POA	---	---
2	2-3/8	4	2	117.72	3	151.32	4-1/4	345.60
2 EUE		5	3-1/2	199.19	4	272.89	9	462.21
2 1/2	2-7/8	5	3	123.01	3-1/2	193.11	8	373.82
2 1/2 EUE		5-1/2	4-1/4	275.03	6	352.07	14	719.34
3	3-1/2	6	4-1/2	173.75	5	257.02	11	692.79
3 EUE		6-1/2	10	304.32	15	459.27	25	892.88

Female Bull plugs – use Double Extra Heavy List

Casing

API or O.D.	Length Inches	Standard		Extra Heavy		XX Heavy	
		Weight Lbs.	Price Each	Weight Lbs.	Price Each	Weight Lbs.	Price Each
4 1/2	7	7-1/2	241.61	10	429.98	18	POA
5	8	9-1/2	301.22	15	535.97	24	POA
5 1/2	8-1/2	12-1/2	482.90	17	845.40	33	POA
6 5/8	10	17	646.30	25	1128.04	46	POA
7	10	17	728.23	25	1817.56	50	POA
7 5/8	11	24	1211.49	32	2168.66	53	---
8 5/8	11	29	1211.49	44	2168.66	78	---

Standard Bull Plugs listed above are made from J-55 (or better). Such items in XH and XXH are made from J-55, K-55, N-80 or the most appropriate material available. If specified N-80 – POA.

Prices cover Bull Plugs with tubing threads (10 Rd. & Rd.) Special tubing threads Acme 8 thread, Armco Seal Lock and Buttress – POA. Casing threads (8 Rd.) also includes casing and tubing sizes with beveled ends.

Tubing Nipples – Standard

18” And Shorter – Upset and Non-Upset

Discounts Applicable:

Grade J-55 – Following Prices NET; Grade N-80 – Following prices PLUS 22%

Nominal Pipe Size	End Connection	Length – Price							
		4”	6”	8”	10”	12”	14”	16”	18”
		Price Each	Price Each	Price Each	Price Each	Price Each	Price Each	Price Each	Price Each
1”	Upset A.P.I. Thds. One or Both Ends	224.82	274.48	343.11	477.28	---	---	---	---
1”	Non-Upset (Regular)	138.24	138.18	156.34	181.91	198.02	234.82	253.29	262.03
1 1/4”	Upset A.P.I. Thds. One or Both Ends	217.86	300.81	380.55	517.70	685.90	---	---	---
1 1/4”	Non-Upset (Regular)	138.24	138.18	156.34	181.91	233.13	234.82	253.29	262.03
1 1/2”	Upset A.P.I. Thds. One or Both Ends	251.31	326.35	410.53	574.17	741.12	---	---	---
1 1/2”	Non-Upset (Regular)	138.24	138.18	156.34	181.91	199.28	234.82	253.29	262.03
2”	Upset A.P.I. Thds. One or Both Ends	238.40	189.70	252.02	273.68	330.01	345.96	363.34	383.24
2”	Non-Upset (Regular)	178.01	162.65	184.04	214.32	233.41	276.50	298.20	308.43
2 1/2”	Upset A.P.I. Thds. One or Both Ends	311.73	289.90	333.32	354.18	422.91	441.04	467.40	487.57
2 1/2”	Non-Upset (Regular)	187.86	193.24	219.04	243.60	270.44	294.20	320.60	353.21
3”	Upset A.P.I. Thds. One or Both Ends	---	455.55	485.14	517.48	623.06	659.24	694.48	732.46
3”	Non-Upset (Regular)	---	252.55	300.53	343.30	382.12	438.04	492.97	513.41
4”	Upset A.P.I. Thds. One or Both Ends	---	---	821.30	871.13	1049.34	1110.85	1172.55	1226.77
4”	Non-Upset (Regular)	---	---	---	---	---	---	---	---

Tubing Nipples – Extra Heavy

18" or Shorter – Upset and Non-Upset

Discounts Applicable:

Grade J-55 – Following Prices NET; Grade N-80 – Following prices PLUS 22%

Nominal Pipe Size	End Connection	Length – Price							
		4"	6"	8"	10"	12"	14"	16"	18"
		Price Each	Price Each	Price Each	Price Each	Price Each	Price Each	Price Each	Price Each
1"	Upset A.P.I. Thds. One or Both Ends	449.64	548.95	686.21	954.57	---	---	---	---
1"	Non-Upset (Regular)	276.49	276.36	312.68	363.82	POA	POA	POA	POA
1 1/4"	Upset A.P.I. Thds. One or Both Ends	435.73	601.62	761.09	1035.40	1371.80	---	---	---
1 1/4"	Non-Upset (Regular)	POA	POA	POA	POA	POA	POA	POA	POA
1 1/2"	Upset A.P.I. Thds. One or Both Ends	502.62	652.70	821.05	1148.35	1482.25	---	---	---
1 1/2"	Non-Upset (Regular)	POA	POA	POA	POA	POA	POA	POA	POA
2"	Upset A.P.I. Thds. One or Both Ends	476.79	379.40	504.03	547.37	660.02	691.93	726.68	766.48
2"	Non-Upset (Regular)	356.01	325.30	368.08	428.64	466.82	553.00	596.40	616.86
2 1/2"	Upset A.P.I. Thds. One or Both Ends	623.47	579.79	666.63	708.36	845.81	882.09	934.80	975.13
2 1/2"	Non-Upset (Regular)	375.72	386.48	438.08	487.19	540.89	588.39	641.21	706.41
3"	Upset A.P.I. Thds. One or Both Ends	---	911.11	970.15	1034.97	1246.12	1318.48	1388.97	1464.92
3"	Non-Upset (Regular)	---	505.10	601.06	686.60	764.24	876.07	985.94	1026.82
4"	Upset A.P.I. Thds. One or Both Ends	---	---	1642.60	1742.26	2098.68	2221.71	2345.10	2453.53
4"	Non-Upset (Regular)	---	---	---	---	---	---	---	---

For intermediate lengths, use next longer price, plus 25%. Add 50% to above price for all threaded tubing nipples with other than current A.P.I. specifications. For Double Extra Heavy Tubing Nipples, double the Extra Heavy prices.

Casing Nipples

Threaded, Beveled, or Plain

Grade J-55 – Following prices NET

Grade N-80 – Following prices plus 25%

Grade P-110 – POA

Size O.D.	Weight Per Foot	Steel Grade	Length-Price-Weight						Add for Each 2" Addition
			8"	10"	12"	18"	24"	36"	
4 1/2	10.50	K	366.79	396.96	428.71	453.29	532.72	690.24	34.26
	11.80	K-N-P	390.95	421.06	452.34	469.11	553.47	711.03	39.26
5	11.50	K	POA	POA	POA	POA	POA	POA	POA
	13.00	K	POA	POA	POA	POA	POA	POA	POA
	15.00	K-N-P	POA	POA	POA	POA	POA	POA	POA
	18.00	N-P	POA	POA	POA	POA	POA	POA	POA
5 1/2	14.00	K	424.04	457.82	501.49	633.89	753.82	1007.95	45.39
	15.50	K	429.96	479.43	522.88	664.23	792.44	1067.12	42.21
	17.00	K-N-P	459.10	507.80	561.76	710.23	865.68	1175.49	47.64
	20.00	N-P	440.63	500.44	552.17	721.97	882.63	1203.74	56.12
6 5/8	20.00	K	546.38	847.03	667.88	849.11	1030.51	1394.20	56.12
	24.00	K-N-P	596.03	667.88	776.00	957.20	1175.64	1614.53	68.05
	28.00	N-P	641.75	727.75	814.89	1067.12	1321.14	1828.93	77.83
7	20.00	K	641.75	727.75	814.89	1067.12	1321.14	1828.93	77.83
	23.00	K-N	555.37	618.41	684.27	865.68	1045.65	1411.53	56.12
	26.00	K-N-P	596.03	664.23	734.93	945.66	1153.01	1573.35	65.92
	29.00	N-P	633.89	791.41	791.43	1025.81	1254.20	1738.31	73.38
	7 5/8	K-N	669.04	758.36	849.11	1105.68	1372.04	1895.94	81.18
8 5/8	29.70	N-P	667.88	746.69	827.93	1067.12	1305.99	1786.40	76.80
	24.00	K	704.21	797.37	886.89	1153.01	1421.29	1966.62	84.34
	32.00	K	684.27	754.68	859.71	1044.48	1261.33	1699.42	68.05
	36.00	K-N	786.85	878.48	974.02	1261.33	1553.27	2132.68	88.92
	44.00	N-P	828.09	935.28	1042.18	1372.04	1699.42	2351.52	99.05
9 5/8	49.00	N-P	974.02	1115.31	1249.50	1631.93	2024.33	2809.53	108.13
	36.00	K	1057.68	1203.74	1337.50	1721.62	2042.05	2895.36	110.32
	40.00	K-N	POA	POA	POA	POA	POA	POA	POA
	43.50	N-P	POA	POA	POA	POA	POA	POA	POA
	47.00	N-P	POA	POA	POA	POA	POA	POA	POA
10 3/4	40.50	K	POA	POA	POA	POA	POA	POA	POA
	45.50	K	POA	POA	POA	POA	POA	POA	POA
	55.50	N-P	POA	POA	POA	POA	POA	POA	POA
11 3/4	60.00	K	POA	POA	POA	POA	POA	POA	POA
13 3/8	54.50	K	POA	POA	POA	POA	POA	POA	POA
	61.00	K	POA	POA	POA	POA	POA	POA	POA
	68.00	K	POA	POA	POA	POA	POA	POA	POA
	72.00	POA	POA	POA	POA	POA	POA	POA	POA
16	75.00	POA	POA	POA	POA	POA	POA	POA	POA
	84.00	POA	POA	POA	POA	POA	POA	POA	POA

For immediate lengths use the next shorter length plus price from the last column for each 2" fraction thereof. When ordering specify size, weight, length, and threads per inch. Weights and lengths not shown are POA.

Sub Tubing Couplings J-55

Size	Weight Each	Price Each
2 EUE X 2 REG	5	300.89
2 1/2 REG X 2 REG	5	466.95
2-1/2 REG X 2 EUE	5	466.95
2-1/2 EUE X 2 REG	8	530.53
2-1/2 EUE X 2 EUE	8	530.53
2-1/2 EUE X 2-1/2 REG	7	530.53
3 REG X 2 REG	11	866.19
3 REG X 2 EUE	11	866.19
3 REG X 2-1/2 REG	10	749.94
3 REG X 2-1/2 EUE	10	749.94
3 EUE X 2 REG	15	845.37
3 EUE X 2 EUE	14	845.37
3 EUE X 2-1/2 REG	16	779.44
3 EUE X 2-1/2 EUE	15	779.44
3 EUE X 3 REG	13	762.96
4 REG X 3 REG	10	1388.78
4 REG X 3 EUE	12	1388.78
4 EUE X 3 REG	11	1570.81
4 EUE X 3 EUE	11	1570.81
4 EUE X 4 REG	10	1570.81

For sizes smaller than 2" X 2" shown above, price \$300.91 add 100%.

Add 50% to prices for all threaded items with other than current API thread specifications. Special thread indicates Acme 8 Thread, Armco Seal Lock or Buttress.

Right and Left Hand Threads, Acme 8, Armco Seal Lock or Buttress threads – POA.

Combination Couplings J-55

Size, Inches	O.D., Inches	Price Each		
		Round Thread x Sharp Thread or Combination Thread		Comb Special Thread x Regular Thread
		Reg. Both Ends	EUE Both Ends	
2	2-3/8	266.51	285.86	POA
2 1/2	2-7/8	443.55	504.15	POA
3	3-1/2	749.91	762.96	POA
4	4-1/2	1426.46	1588.67	POA

For sizes smaller than 2", price is \$221.34

For N-80 add 100%.

V-Threads are not recommended for lifting.

Stainless and Alloy Steel Swage Nipples S/40 A403

WP304 & WP316

Size	Length	WP304	WP316
1/4 X 1/8	2-1/4	17.96	21.67
3/8 X 1/4	2-1/2	17.96	21.67
1/2 X 1/8	2-3/4	17.96	21.67
1/2 X 1/4	2-3/4	16.49	20.08
1/2 X 3/8	2-3/4	17.96	21.67
3/4 X 1/8	3	21.46	25.14
3/4 X 1/4	3	19.86	23.30
3/4 X 3/8	3	21.46	25.14
3/4 X 1/2	3	19.86	23.30
1 X 1/8	3-1/2	27.26	29.93
1 X 1/4	3-1/2	27.26	29.93
1 X 3/8	3-1/2	27.26	29.93
1 X 1/2	3-1/2	25.25	27.71
1 X 3/4	3-1/2	25.25	27.71
1 1/4 X 1/2	4	54.58	65.33
1 1/4 X 3/4	4	54.58	65.33
1 1/4 X 1	4	49.58	58.83
1 1/2 X 1/2	4-1/2	54.58	65.33
1 1/2 X 3/4	4-1/2	54.58	65.33
1 1/2 X 1	4-1/2	53.24	62.63
1 1/2 X 1 1/4	4-1/2	53.24	62.63
2 X 1/2	6-1/2	131.70	166.95
2 X 3/4	6-1/2	131.70	166.95
2 X 1	6-1/2	124.98	155.49
2 X 1-1/4	6-1/2	124.98	155.49
2 X 1-1/2	6-1/2	124.98	155.49
2-1/2 X 1	7	240.42	291.48
2-1/2 X 1-1/4	7	240.42	291.48
2-1/2 X 1-1/2	7	223.05	271.49
3 X 1	8	323.94	379.07
3 X 1-1/4	8	313.95	403.94
3 X 1-1/2	8	302.53	378.37
3 X 2	8	302.53	378.37
3 X 2-1/2	8	302.53	378.37
4 X 1	9	706.94	901.41
4 X 1-1/4	9	606.77	848.77
4 X 1-1/2	9	606.77	848.77
4 X 2	9	567.58	648.43
4 X 2-1/2	9	567.58	648.43
4 X 3	9	567.58	648.43
4 X 3-1/2	9	567.58	648.43

Warranty

ALL CAPITOL PRODUCTS ARE WARRANTED TO BE FREE FROM MANUFACTURING DEFECTS AND ANY FOUND TO BE DEFECTIVE WILL BE REPLACED WITHOUT CHARGE PROVIDED (1) THE PRODUCT WAS USED AS RECOMMENDED AND IN ACCORDANCE WITH APPROVED INSTALLATION AND OPERATING PRACTICES; (2) THAT ITS FAILURE RESULTED FROM A MANUFACTURING DEFECT AND NOT FROM DAMAGE DUE TO CORROSIVE, ABRASIVE, OR OTHER WEAR NORMALLY EXPECTED IN THE SERVICES INVOLVED. NO LABOR COST OR OTHER EXPENSE WILL BE ASSUMED.



The Phoenix Forge Group

Terms and Conditions

Freight Terms: All shipments are F.O.B. plants in Pennsylvania and Louisiana. Our responsibility ceases after we make delivery to the carrier. Claims for damages, loss, or delay in transit should be made to the carrier. Full freight at the lowest published rate will be allowed on a single order to a single location in the Continental United States.

Freight Allowance: Shipments F.O.B. Factory. Full freight allowed on shipments Of \$2,500.00 net or more of combined product within the USA (Alaska and Hawaii excepted).

ALL SHIPMENTS SUBJECT TO PRICE IN EFFECT AT TIME OF SHIPMENT.

UPS Shipments \$7.00 Handling charge.

Terms: 2% 10 days, net 30 days. Minimum Invoice Value: \$100.00 .

Restocking & Handling Charge: See Returned Parts Policy.

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE.

Phoenix

"Phoenix" as used throughout these terms and conditions means Phoenix Forging Company, Inc., and Capitol Manufacturing Company LLC. CAMCO® is a registered trademark of The Phoenix Forge Group.

Phoenix Terms & Conditions of Sale as outlined on acknowledgements and bid proposals govern all material transactions.

Returned Parts

Phoenix reserves the right to decline the return of material. We must issue a written return goods authorization and instructions (RGA) prior to the return of any material. A handling and restocking charge of 25% will be applicable to any authorized returned material. Authorization for the return of material more than 60 days old must be reviewed on an individual basis. Terms and conditions for the return of authorized material will be issued at the time of approval.

Nonconforming Parts

Phoenix reserves the right to replace, repair, or authorize the return of any material not in accordance with agreed upon and published manufacturing practices. Phoenix will only be responsible to the value of the nonconforming material.

Entire Agreement

This Contract contains the entire agreement between the parties and supersedes all prior agreements and representations, written and oral. Phoenix's acceptance of, or acquiescence in, a course of performance by Buyer shall not be relevant or admissible to determine the meaning of this Contract, even if Phoenix had knowledge of the nature of the performance and an opportunity to make objection. No changes, additions, or deletions shall incorporate the Terms and Conditions listed herein. Phoenix shall not be bound by any additional provisions or provisions at variance herewith that may appear in Buyer's purchase order(s) or acknowledgement(s) unless such provision is expressly agreed to in writing by Phoenix.

Limited Warranty

Phoenix warrants materials sold to be free from defects in workmanship for a period of one (1) year from the date of sale. Phoenix will, at its option, repair or replace any defective materials if reported in writing to Phoenix so that such writing is received within one (1) year after the date of sale. Such limited warranty shall be Phoenix's only obligation with respect to the materials sold hereunder. Phoenix specifically disclaims and buyer specifically waives any other express implied warranties, including any warranty of merchantability, warranty of fitness for a particular purpose, or warranties against latent defects or redhibitory vices. Buyer agrees that Phoenix is not liable for any claims, demands, or other liabilities whatsoever arising out of this Contract, including claims related to the sale, resale, timeliness of delivery, the delivery itself, or the assembly of materials, whether any of the foregoing are based in contract, tort, (including negligence or strict liability) or otherwise, and Buyer agrees to defend and hold Phoenix harmless from any such claims, demands, or liabilities. Buyer specifically waives any remedy or right of revocation of acceptance, rescission, or redhibition. Buyer specifically waives any right to recover any special, indirect, incidental, or consequential damages, lost profits, or damages from loss of use in connection with this sale. The foregoing waivers and disclaimers shall be considered a material and integral part of any sale between the parties.

Freight, Sales Taxes

Unless specifically set forth herein, the price for the goods does not include freight or delivery, neither does it include any sales taxes.

Buyer agrees to remain responsible for any sales taxes which are not collected by Phoenix at the time of sale.

Payment

If Phoenix extends credit to Buyer, payment shall be due thirty days after the invoice date. Buyer agrees that all past due sums shall accrue interest at eighteen percent per annum. Should Phoenix institute legal action to collect any sums due to Phoenix, Buyer agrees to pay all costs of collection including attorney's fees of at least ten percent of the amount due.

Severability

Should any provision of the Contract be enforceable or ruled invalid under the law, the remainder of this Contract shall nonetheless remain valid.